



Quick Loc Sleeves

Each Quick Loc Hydro Sleeve is equipped with a filler nipple and a pressure screw either on the end or o.d. The sleeves are easily attached to the spindle by following the steps listed below.

Note: to insure an accurate and proper setup parts should be free of dirt, pitch, and other debris.

1. With the sleeve properly assembled place the sleeve in the desired position on the machine spindle.
2. Using a 3/8 hex wrench and hand pressure, hand tighten the screw until it no longer turns or “bottoms out”. The sleeve will then be pressurized. Caution: Over-tightening this screw could lead to damage to the screw or plunger.
3. It is a good practice to check the pressure each morning or after the machine has been idle for any length of time.

Re-charging Quick Loc Sleeves is recommended after every 100 hours of use. To recharge the sleeve, merely place the assembly on an arbor, tighten down the pressurizing screw(s) until they bottom out, and re-charge it to 300-350 bar (4350-5075 p.s.i.) with a grease gun. Periodic checking of the pressure is recommended in this manner. Never pressurize when the sleeve is not on a properly sized arbor.